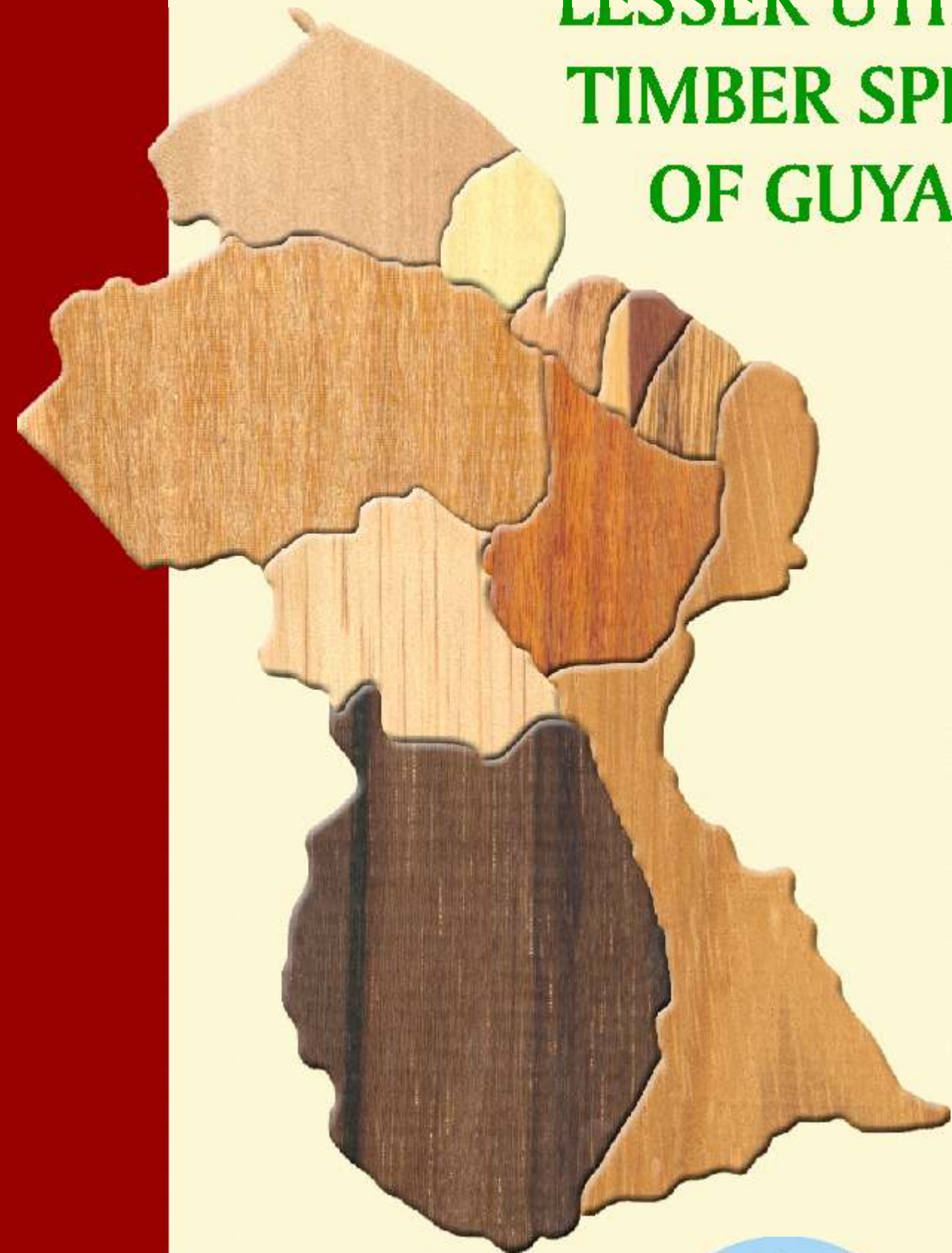


# LESSER UTILISED TIMBER SPECIES OF GUYANA



For more information please contact:

Guyana Forestry Commission

OR

Forest Products Marketing Council of Guyana, Inc. (FPMC)

1, Water Street, Kingston, Georgetown, Guyana, South America

Tel: +592 226 7271-4 Fax: +592 226 8956

E mail: [info@fpmcguy.org](mailto:info@fpmcguy.org)

[www.forestry.gov.gy](http://www.forestry.gov.gy)

[www.fpmcguy.org](http://www.fpmcguy.org)



## Introduction

This booklet has been formulated to introduce some of the **LESSER UTILISED SPECIES** of Guyana.

With Guyana's vast natural forest resources the forestry sector is one of the most thriving areas of economic growth in the country. However, far too much reliance is placed on the traditional commercial species giving rise to the possibility of exhausting the current supply of these commercial species for both the domestic and export market. Therefore this booklet is in part an effort to acquaint the international community with some of Guyana's Lesser Utilised Species (LUS) which are as valuable as some of the major commercial species being exported today. These species are no less important or usable than the major harvested species. However lack of knowledge and information has been one of the main deterrents of the successful use of these species.

With the assistance of the initial research carried out by the Tropenbos International Foundation, and recent work done by the Timber Research and Development Association (TRADA), information is provided about a few of the many LUS species found throughout Guyana, with the aim of encouraging greater acceptance and utilisation of these LUS species of timber, both domestically and internationally.

This Booklet is one deliverable of a Project financed by the International Tropical Timber Organization (ITTO) and implemented by the Guyana Forestry Commission, entitled: "Utilization of Lesser Used Wood Species in Guyana", PD 344/05 Rev.2 (1).

## Index of Species

COMMON NAME	BOTANICAL NAME	INTERNATIONAL TRADE NAME
Fukadi	<i>Buchenavia fanshawei</i> (Exell & Maguire) <i>Terminalia</i> spp.	Nargusta
Limonaballi	<i>Chrysophyllum pomiferum</i> (Eyma) Penn.	Abiurana, Guyana Canarywood
Wadara	<i>Couratari</i> spp.	Guyana Oak, Tauari
Futui	<i>Jacaranda copaia</i> (Aublet) D.Don	Gobaja, Guyana Birch
Morabukea	<i>Mora gonggrijpii</i> (Kleinh.) Sandw.	Guyana Cherry, Morabukea
Burada	<i>Parinari</i> spp.	Guyana Pearwood, Parinari
Dalli	<i>Virola surinamensis</i> (Rolander) Warb	Guyana Virola, Virola,
Suya	<i>Pouteria speciosa</i> (Ducke) Baehni	Guyana Champagne Wood, Pajura
Darina	<i>Hymenolobium</i> spp.	Angelim Pedra, Guyana Keruing
Iteballi	<i>Vochysia</i> spp.	Quaruba
Muniridan	<i>Qualea rosea</i> Aublet	Guyana Royal Cedar, Muniridan
Black Kakaralli	<i>Eschweilera</i> spp.	Guyana Maple, Manbarklak
Tonka Bean	<i>Dipteryx odorata</i> (Aublet) Willd	Cumaru, Guyana Chestnut
Itikibororalli	<i>Swartzia</i> spp.	Guyana Flamewood, Saboraranta
Kurokai	<i>Protium decandrum</i> (Aublet) Marchand	Breu

## Explanation of Technical Information

The technical information provided is to be used as a guide for understanding the many properties of the species featured in this booklet. The information presented was compiled from listed data of numerous publications by several international research groups. Information was extracted from the research done by Tropenbos International Guyana ©

### Physical and Mechanical Properties:

#### WEIGHT

The weight of a species is the first factor that can indicate the general use of a species. Species that are lower in density are relatively soft, less durable and not very weight bearing. Medium density and high density species are durable, and strong. The table below is to be used as a guide to determine the level of density of each species.

Weight	Kg/m <sup>3</sup> at 12% moisture content
Low	400 - 600
Medium	600 - 800
Heavy	800 - 900
Very Heavy	900 and over

#### STRENGTH

The strength of a species can be assessed using various methods but in this booklet the general strength is assessed using the modulus of elasticity.

Modulus of Elasticity	000's N/mm <sup>2</sup>
Very High	19+
High	14 - 19
Medium	11 - 14
Low	9 - 11
Very Low	- 9

## SHRINKAGE

It is common knowledge that trees when felled have high moisture content. Much of this moisture is lost to create equilibrium with the humidity in the atmosphere. This air drying is accompanied with shrinkage in dimensions.

Shrinkage	12% moisture content	
	Tangential %	Radial %
Very Small	↔ 2.5	↔ 1.0
Small	2.5 - 4.0	1.0 - 2.0
Medium	4.0 - 5.5	2.0 - 3.0
Large	5.5 →	3.0 →

## REFERENCES

Gerard, J; Miller, R.B.; Ter Welle, B.J.H. (1996) Major Timber Trees of Guyana: Timber Characteristics and Utilization

Miller Regis B.; Detienne, P. (2001) Major Timber Trees of Guyana: Wood Anatomy

Detienne, Pierre; Jacquet, P; Mariaux, A. (1982) Manuel D'identification des Bois Tropicaux

Cowan R.S; Lindeman J.C. (1989) Flora of the Guianas

Fanshawe D.B. (1961) Principle Timbers

# FUKADI

*Buchenavia fanshawei*

Exell & Maguire

*Terminalia spp.*

**Family:** Combretaceae

**International Trade Name:** Nargusta

**Distribution:** The Guianas, Venezuela and Amazonian Brazil

## Tree Description

Length of the bole: 18-21m  
Height of tree: 20-35 (-45)m  
Diameter: 0.5-1.0 m  
Shape of the log: cylindrical, sometimes fluted; spreading buttresses

## Wood Description

Sapwood: not clearly distinct from heartwood  
Heartwood: light brown to light creamy brown, often with darker streaks  
Grain: straight to roey  
Texture: medium

## Processing

Sawing: power required; somewhat difficult  
Blunting effect: Moderate  
Drying: generally good.  
Risks of distortion: moderate  
Risks of checking: moderate  
Machining: moderately difficult; some tearing may occur in planing because of interlocked grain  
Gluing: good  
Nailing: pre-boring necessary  
Finishing: good; may require little sanding  
Veneering: moderate to difficult

## Natural Durability

Resistance to decay: good  
Resistance to termites: N/A  
Resistance to insects of dry wood: poor

## Treatability

poor

## Uses

interior and exterior joinery; furniture, general construction; cabinet work; turnery; plywood; sleepers

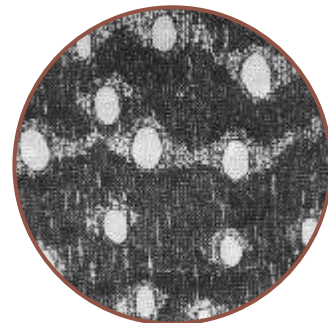
## Technological Characteristics

### Physical Properties

Green density (kg/m <sup>3</sup> )	1080
Air-dry density at 12% (kg/m <sup>3</sup> )	840
Total tangential shrinkage (%)	8.4
Total radial shrinkage (%)	4.8
Total volumetric shrinkage (%)	12.6

### Mechanical Properties

Bending strength at 12% (N/mm <sup>2</sup> )	143
Modulus of elasticity at 12% (N/mm <sup>2</sup> )	17,760
Crushing strength at 12% (N/mm <sup>2</sup> )	71



Cross-section



# LIMONABALLI

*Chrysophyllum pomiferum* (Eyma) Penn.

**Family:** Sapotaceae

**Vernacular name:**

**International Trade Name:** Abiurana

Guyana: Haimara- kushi, Kwikpa, Paripiballi.

**Distribution:** The Guianas, Venezuela, Columbia, up to Central Amazonian Brazil and Peru

Brazil: Abiurana

## Tree Description

Length of the bole: 16-24m  
Height of the tree: 30-40m  
Diameter: 0.6-0.9m  
Shape of the log: base buttressed or somewhat flanged

## Wood Description

Sapwood: not clearly distinct, light brown  
Heartwood: pale yellowish brown to dark brown.  
Grain: straight to interlocked  
Texture: fine

## Processing

Sawing: power required; blunting effect because of silica content.  
Drying: air-drying easy to moderate; some checking.  
Machining: moderate to difficult due to silica content.  
Nailing: pre-boring necessary

## Natural Durability

Resistance to decay: slight to moderate

## Treatability

good

## Uses

heavy and light construction; posts.

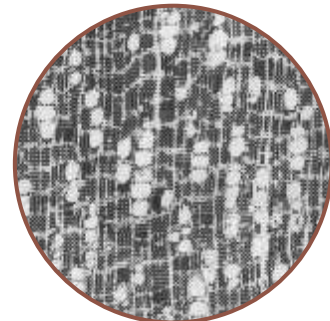
## Technological Characteristics

### Physical Properties

Green density (kg/m <sup>3</sup> )	1110
Air-dry density at 12% (kg/m <sup>3</sup> )	950
Total tangential shrinkage (%)	11.2
Total radial shrinkage (%)	5.8
Total volumetric shrinkage (%)	16.4

### Mechanical Properties

Bending strength at 12% (N/mm <sup>2</sup> )	179
Modulus of elasticity at 12% (N/mm <sup>2</sup> )	19,515
Crushing strength at 12% (N/mm <sup>2</sup> )	79



Cross-section



# WADARA

***Couratari spp.***

**Vernacular name:**

Brazil: Tauari

**Family:** Lecythidaceae

**International Trade Name:** Tauari

**Distribution:** Tropical South America

## Tree Description

Length of the bole: 16-30 m  
 Height of tree: 35-50m  
 Diameter: 0.60-0.85 (-1.0)m  
 Shape of the log: straight and cylindrical with stout buttresses which can reach heights of 5m

## Wood Description

Sapwood: not distinct from heartwood  
 Heartwood: variable, cream white to light beige with pinkish yellowish tinge  
 Grain: generally straight, sometimes roey  
 Texture: medium

## Processing

Sawing: Easy. Blunting effect: moderate to high (silica); the use of stellite tipped teething is advisable  
 Drying: No important problems; kiln schedule for 41 mm listed below.  
 Risks for distortion: very slight  
 Risks for checking: very slight  
 Movement in service medium

Moisture content of wood (%)	Temperature dry bulb (°C)	Temperature wet bulb (°C)	Relative humidity of air (%)
Green	57	51	72
50	57	48	60
40	60	48	50
30	66	49	40
20	77	53	30

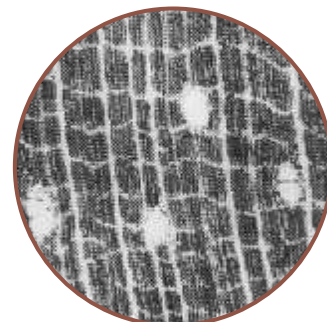
## Technological Characteristics

### Physical Properties

Green density (kg/m <sup>3</sup> )	850 - 950
Air-dry density at 12% (kg/m <sup>3</sup> )	620
Total tangential shrinkage (%)	7.0
Total radial shrinkage (%)	4.5
Total volumetric shrinkage (%)	12.2

### Mechanical Properties

Bending strength at 12% (N/mm <sup>2</sup> )	96
Modulus of elasticity at 12% (N/mm <sup>2</sup> )	11,700
Crushing strength at 12% (N/mm <sup>2</sup> )	48



Cross-section



*continued*

# WADARA

(continued)

## Processing

Machining:	not difficult; tools tipped with tungsten carbide are recommended
Gluing:	good
Nailing:	medium holding of nails
Finishing:	good
Veneering:	peels and slices rather easily; logs are steamed at a temperature between 70° and 80°C

## Natural Durability

Resistance to decay:	poor
Resistance to termites:	poor
Resistance to insects of dry wood:	poor

**Treatability** good

**Uses** interior joinery; plywood; exterior joinery (with treatment); inexpensive furniture; moulding; flooring



# FUTUI

*Jacaranda copaia* (Aublet) D.Don

**Vernacular name:**

Suriname: Goebaja / Brazil: Para-para

**Family:** Bignoniaceae

**International Trade Name:** Gobaja, Para-para

**Distribution:** Central and South America

## Tree Description

Length of the bole: 18-24 m  
 Height of tree: 20-30 (-43)m  
 Diameter: 0.3-0.8 (-1)m  
 Shape of the log: generally cylindrical, more or less straight; base swollen sometimes with roots spurs

## Wood Description

Sapwood: not distinct from heartwood  
 Heartwood: yellowish white or pinkish white with streaks  
 Grain: straight  
 Texture: medium to coarse

## Processing

**Sawing:** Easy; presence of more or less important internal stresses; risk of splitting; wooly surface.  
 Blunting effect: very slight

**Drying:** Easy and rapid  
 Risks of distortion: very slight  
 Risks of checking: very slight  
 Movement in service medium to large  
 Kiln schedule for 41mm listed below:

Moisture content of wood (%)	Temperature dry bulb (°C)	Temperature wet bulb (°C)	Relative humidity of air (%)
Green	42	41	94
30	42	41	94
20	42	39	82
15	48	43	74
10	54	46	65

*continued*

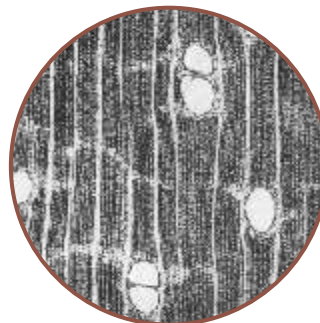
## Technological Characteristics

### Physical Properties

Green density (kg/m <sup>3</sup> )	1050
Air-dry density at 12% (kg/m <sup>3</sup> )	430
Total tangential shrinkage (%)	8.5
Total radial shrinkage (%)	5.7
Total volumetric shrinkage (%)	14.6

### Mechanical Properties

Bending strength at 12% (N/mm <sup>2</sup> )	60
Modulus of elasticity at 12% (N/mm <sup>2</sup> )	89,000
Crushing strength at 12% (N/mm <sup>2</sup> )	31



Cross-section



# FUTUI

(continued)

## Processing

Machining:	easy, but the cutters have to be kept sharp to avoid wooliness
Gluing:	good
Nailing:	poor holding of nails
Finishing:	good
Veneering:	interesting for slicing and peeling

## Natural Durability

Resistance to decay:	poor
Resistance to termites:	poor
Resistance to insects of dry wood:	poor

## Treatability

good

## Uses

plywood; inexpensive furniture; moulding; interior joinery; toys;  
broom sticks

# MORABUKEA

***Mora gonggrijpii* (Kleinh.) Sandw.**

**Family:** Leguminosae (Caesalpinioideae)

**Vernacular name:**

**International Trade Name:** Morabukea

Suriname: Moraboekea

**Distribution:** From Venezuela to Suriname

## Tree Description

Length of the bole: 18-24m  
 Height of tree: 20-45 (50)m  
 Diameter: 0.4 -0.8 (-1.5) m  
 Shape of the log: cylindrical; base usually buttressed

## Wood Description

Sapwood: distinct, pale pinkish brown (up to 15cm)  
 Heartwood: pinkish brown or reddish brown to dark brown with paler streaks  
 Grain: straight, often interlocked, sometimes irregular or wavy  
 Texture: rather fine to moderate coarse

## Processing

Sawing: power required; fairly difficult; tendency to spring  
 Blunting effect: moderate to high  
 Drying: slow drying and careful piling are recommended to reduce degrade.  
 US kiln schedule T2-C2 for 25-38mm (4/4 to 6/4) stock and T2-C1 for 50mm (8/4) stock, or British schedule B (25mm)  
 Risks of distortion: more or less high  
 Risks of checking: more or less high  
 Machining: difficulties due to hardness and highly interlocked grains;  
 Gluing: special precautions needed  
 Nailing: good holding of nails; pre-boring necessary  
 Finishing: good

## Natural Durability

Resistance to decay: very good  
 Resistance to termites: good to very good  
 Resistance to insects of dry wood: good

## Treatability

poor

## Uses

sleepers; heavy construction; bridge decking; planking; heavy carpentry; industrial flooring; joinery; boat building

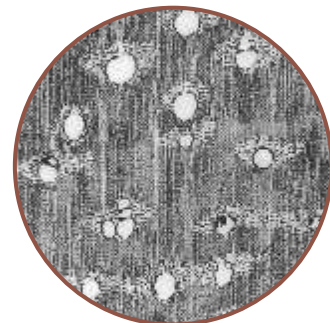
## Technological Characteristics

### Physical Properties

Green density (kg/m <sup>3</sup> )	1300
Air-dry density at 12% (kg/m <sup>3</sup> )	1030
Total tangential shrinkage (%)	10.2
Total radial shrinkage (%)	6.3
Total volumetric shrinkage (%)	NA

### Mechanical Properties

Bending strength at 12% (N/mm <sup>2</sup> )	176
Modulus of elasticity at 12% (N/mm <sup>2</sup> )	21,910
Crushing strength at 12% (N/mm <sup>2</sup> )	94



Cross-section



# BURADA

*Parinari* spp.

**Vernacular name:**

Brazil: Parinari

**Family:** Chrysobalanaceae

**International Trade Name:** Burada

**Distribution:** The Guianas and adjacent areas in Venezuela and Brazil

## Tree Description

Length of the bole: 12-15m  
Height of tree: 20-40m  
Diameter: 0.45-0.70 (-1.5)m  
Shape of the log: cylindrical; buttresses low and thick

## Wood Description

Sapwood: not clearly distinct (4cm)  
Heartwood: light brown or yellowish pink-brown  
Grain: generally straight, sometimes slightly interlocked  
Texture: fine

## Processing

Sawing: power required  
blunting effect: high (silica)  
Drying: rapid; air-drying prior to kiln - drying is recommended  
US kiln schedule T2 - C2 for 25-38 mm (4/4 to 6/4) stock, or British schedule B (25mm)  
Risk of distortion; moderate  
Risk of checking; slight  
Possible risk of casehardening  
Machining: carbide tipped tools recommended  
Nailing: pre-boring necessary  
Finishing: moderate  
Remarks: logs are inclined to split during felling, transport and conversion

## Natural Durability

Resistance to decay: moderate  
Resistance to insects of dry wood: good

**Treatability** good

**Remarks** resistant to marine borers

**Uses** marine construction (submerged); ship keels; sleepers (treated); heavy construction; flooring

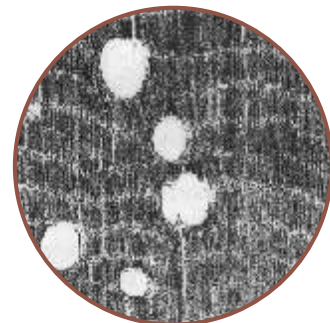
## Technological Characteristics

### Physical Properties

Green density (kg/m <sup>3</sup> )	1100
Air-dry density at 12% (kg/m <sup>3</sup> )	890
Total tangential shrinkage (%)	9.8
Total radial shrinkage (%)	5.9
Total volumetric shrinkage (%)	17.0

### Mechanical Properties

Bending strength at 12% (N/mm <sup>2</sup> )	157
Modulus of elasticity at 12% (N/mm <sup>2</sup> )	16,500
Crushing strength at 12% (N/mm <sup>2</sup> )	86



Cross-section



# DALLI

*Virola* spp.

**Vernacular name:**

Guyana: Hill Dalli, Irikwa / Brazil: Virola

**Family:** Myristicaceae

**International Trade Name:** Virola

**Distribution:** The Guianas and Brazil

## Tree Description

Length of the bole: 15-20 m  
Height of tree: 25-35m  
Diameter: 0.4-0.6 (-1.0) m  
Shape of the log: straight and cylindrical: with low buttresses

## Wood Description

Sapwood: not distinct from heartwood  
Heartwood: beige to pale brown  
Grain: straight  
Texture: medium

## Processing

Sawing: easy  
Drying: moderate difficulty  
Machining: easy  
Gluing: good  
Nailing: good  
Finishing: good  
Veneering: peels well

## Natural Durability

Resistance to decay: poor  
Resistance to termites: poor  
Resistance to insects of dry wood: poor

**Treatability** good

**Uses** interior joinery, moulding, boxes and crates, light carpentry, particleboards, furniture, cigar boxes, coffins

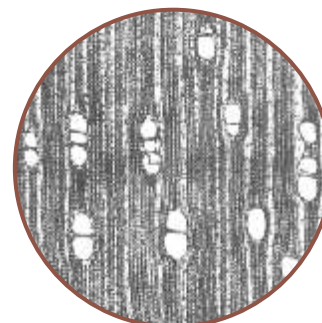
## Technological Characteristics

### Physical Properties

Green density (kg/m <sup>3</sup> )	650 - 900
Air-dry density at 12% (kg/m <sup>3</sup> )	560
Total tangential shrinkage (%)	9.40
Total radial shrinkage (%)	5.40
Total volumetric shrinkage (%)	16.3

### Mechanical Properties

Bending strength at 12% (N/mm <sup>2</sup> )	78
Modulus of elasticity at 12% (N/mm <sup>2</sup> )	10,070
Crushing strength at 12% (N/mm <sup>2</sup> )	40



Cross-section



# SUYA

*Pouteria speciosa* (Ducke) Baehni

**Family:** Sapotaceae

**Vernacular name:**

**International Trade Name:** Suya, Pajura

Guyana: Chuya, Durban Pine, Por

**Distribution:** The Guianas and Brazil

Brazil: Pajura

## Tree Description

Length of bole: 21-24 m  
Height of tree: 25-35 (-45) m  
Diameter: 0.35 - 0.90 (-1.2) m  
Shape of log: cylindrical, little taper, base slightly swollen

## Wood Description

Sapwood: not distinct from heartwood  
Heartwood: light brown, occasionally pale purple flushed  
Grain: straight  
Texture: fine

## Processing

Sawing: easy; moderate blunting effect.  
Drying: air-dried at a moderate rate.  
Machining: moderate difficult due to silica  
Fuzzy grains may also be a problem.  
Finishing: very good

## Natural Durability

Resistance to decay: poor  
Resistance to termites: poor  
Resistance to insects of dry wood: poor

## Treatability

moderate

## Uses

general construction; flooring;  
poles and posts; sleepers  
(treated); plywood.

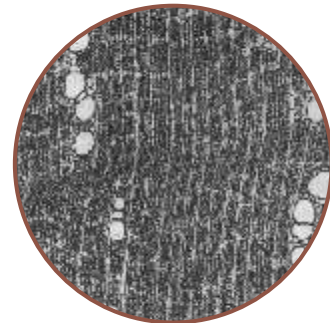
## Technological Characteristics

### Physical Properties

Green density (kg/m <sup>3</sup> )	950
Air-dry density at 12% (kg/m <sup>3</sup> )	710
Total tangential shrinkage (%)	11.0
Total radial shrinkage (%)	5.5
Total volumetric shrinkage (%)	16.5

### Mechanical Properties

Bending strength at 12% (N/mm <sup>2</sup> )	126
Modulus of elasticity at 12% (N/mm <sup>2</sup> )	20,888
Crushing strength at 12% (N/mm <sup>2</sup> )	NA



Cross-section



# DARINA

*Hymenolobium* spp.:

**Family:** Leguminosae (Papilionoideae)

**International Trade Name:** Angelim

**Distribution:** The Guianas

## Tree Description

Length of the bole: 21-24m  
Height of tree: 20-35 (-50)m  
Diameter: 0.30-0.65 (-1)m  
Shape of the log: cylindrical, base buttressed, usually branched and concave

## Wood Description

Sapwood: not clearly distinct, light cream to light brown  
Heartwood: dark yellow brown to light brown  
Grain: straight to interlocked  
Texture: coarse

## Processing

Sawing: Easy  
Drying: moderately difficult to air-season; fast to moderate rate; slight checking  
Machining: easy  
Gluing: easy  
Nailing: N/A  
Finishing: smooth  
Veneering: N/A

## Natural Durability

Resistance to decay: very good  
Resistance to termites: N/A  
Resistance to insects of dry wood: N/A

## Treatability

moderate

## Uses

heavy construction; panelling; turnery; boxes and crates; furniture components

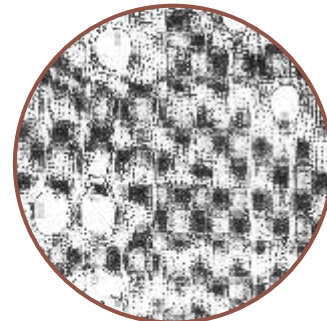
## Technological Characteristics

### Physical Properties

Green density (kg/m <sup>3</sup> )	1210
Air-dry density at 12% (kg/m <sup>3</sup> )	750
Total tangential shrinkage (%)	7.1
Total radial shrinkage (%)	4.4
Total volumetric shrinkage (%)	10.2

### Mechanical Properties

Bending strength at 12% (N/mm <sup>2</sup> )	121
Modulus of elasticity at 12% (N/mm <sup>2</sup> )	14,135
Crushing strength at 12% (N/mm <sup>2</sup> )	62



Cross-section



# ITEBALLI

*Vochysia spp.*

**Vernacular name:**

Brazil: Quaruba

**Family:** Vochysiaceae

**International Trade Name:** Quaruba, Iteballi

**Distribution:** The Guianas, Venezuela and adjacent Brazil

## Tree Description

Length of the bole: 15-21 m, up to 25 m  
Height of tree: 25-30 (-40) m  
Diameter: 0.3-0.55 (-0.9) m  
Shape of the log: straight, cylindrical, slender, unbuttressed or basally swollen.

## Wood Description

Sapwood: distinct, pale yellow or grey  
Heartwood: pale pink brown darkening to golden brown often with yellow stripes.  
Grain: generally straight to slightly interlocked  
Texture: rather coarse

## Processing

Sawing: easy; wooly surface  
Drying: kiln drying slow, quarter sawing and slow drying are recommended.  
risks of distortion: high  
risks of checking: high  
Machining: easy, use sharp tools  
Gluing: good  
Nailing: good holding of nails  
Finishing: good  
Veneering: peels well

## Natural durability

Resistance to decay: poor  
Resistance to termites: poor  
Resistance to insects of dry wood: poor

## Treatability

good

## Uses

light carpentry, furniture, interior joinery.

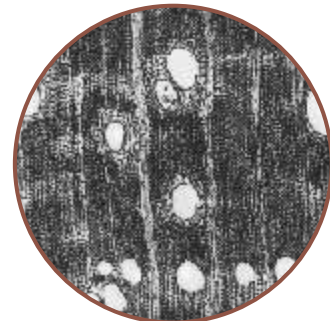
## Technological Characteristics

### Physical Properties

Green density (kg/m <sup>3</sup> )	980
Air-dry density at 12% (kg/m <sup>3</sup> )	580 - 620
Total tangential shrinkage (%)	9.5
Total radial shrinkage (%)	3.5
Total volumetric shrinkage (%)	12.8

### Mechanical Properties

Bending strength at 12% (N/mm <sup>2</sup> )	78 - 81
Modulus of elasticity at 12% (N/mm <sup>2</sup> )	9179 - 9700
Crushing strength at 12% (N/mm <sup>2</sup> )	43 - 45



Cross-section





# MUNIRIDAN

*Qualea rosea* (Aubllet)

**Family:** Monimiaceae

**Vernacular name:**

**International Trade Name:** Muniridan

Suriname: Muniridan

**Distribution:** The Guianas, Venezuela, Brazil & Suriname

## Tree Description

Length of the bole: 20-25 m  
Height of tree: 30-60 m  
Diameter: 0.60 -1.00 m  
Shape of the log: straight, light to heavily buttressed

## Wood Description

Sapwood: pale yellow to light brown colour  
Heartwood: pink to red brown, occasionally olive brown  
Grain: often slightly to moderately interlocked  
Texture: medium to coarse

## Processing

Sawing: moderately difficult  
Drying: moderate  
Machining: moderate  
Gluing: good  
Nailing: good holding of nails  
Finishing: good  
Veneering: peels well

## Natural durability

Resistance to decay: moderate  
Resistance to termites: poor  
Resistance to insects of dry wood: poor

## Treatability

good

## Uses

interior and exterior joinery, mill work, flooring, furniture, veneer and plywood

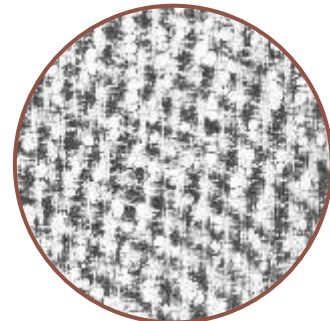
## Technological Characteristics

### Physical Properties

Green density (kg/m <sup>3</sup> )	1260
Air-dry density at 12% (kg/m <sup>3</sup> )	630
Total tangential shrinkage (%)	7.9
Total radial shrinkage (%)	4.6
Total volumetric shrinkage (%)	12.3

### Mechanical Properties

Bending strength at 12% (N/mm <sup>2</sup> )	67
Modulus of elasticity at 12% (N/mm <sup>2</sup> )	15,171
Crushing strength at 12% (N/mm <sup>2</sup> )	52



Cross-section



# BLACK KAKARALLI

*Eschweilera* spp.

**Vernacular name:**

Guyana: Common Black Kakralli

**Family:** Lecythidaceae

**International Trade Name:** Black Kakaralli

**Distribution:** The Guianas, Venezuela and Brazil

## Tree Description

Length of the bole: 12-16m  
Height of tree: 15-30 (40)m  
Diameter: 0.3-0.6 (-1)m  
Shape of the log: base straight or buttressed

## Wood Description

Sapwood: light greyish brown  
Heartwood: brown to dark brown  
Grain: straight  
Texture: fine to medium

## Processing

Sawing: power required; blunting effect high  
Drying: moderately difficult to air season, risk of distortion  
Machining: special tools required  
Gluing: difficult  
Nailing: pre-boring necessary  
Finishing: good

## Natural durability

Resistance to decay: very good  
Resistance to termites: very good  
Resistance to insects of dry wood: very good

## Treatability

poor

## Uses

heavy carpentry, industrial flooring, sleepers, ship building, poles and posts, turnery, frame construction, marine construction

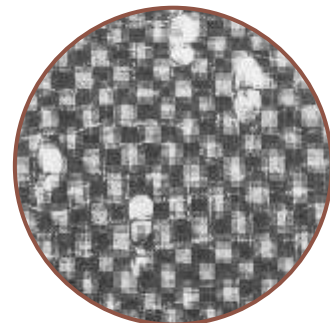
## Technological Characteristics

### Physical Properties

Green density (kg/m <sup>3</sup> )	1250
Air-dry density at 12% (kg/m <sup>3</sup> )	1070
Total tangential shrinkage (%)	10.3
Total radial shrinkage (%)	5.8
Total volumetric shrinkage (%)	NA

### Mechanical Properties

Bending strength at 12% (N/mm <sup>2</sup> )	182
Modulus of elasticity at 12% (N/mm <sup>2</sup> )	21,635
Crushing strength at 12% (N/mm <sup>2</sup> )	77



Cross-section



# TONKA BEAN

*Dipteryx odorata* (Aublet) Willd.

**Family:** Leguminosae (Papilionoideae)

**Vernacular name:**

**International Trade Name:** Cumaru

Brazil: Cumaru

**Distribution:** Central & Tropical South America

## Tree Description

Length of the bole: 18-24 m  
 Height of tree: 30-48 m  
 Diameter: 0.30 -0.75 m  
 Shape of the log: straight, cylindrical base with thick, broad root spurs or buttresses

## Wood Description

Sapwood: yellowish  
 Heartwood: purplish pink tinge to red brown  
 Grain: frequently interlocked  
 Texture: fine to medium

## Processing

Sawing: power required; moderate blunting effect  
 Drying: must be handled slowly with care; risk of checking and distortion: high  
 Machining: special tools recommended  
 Gluing: difficult - special processing needed  
 Nailing: pre-boring necessary  
 Finishing: good

## Natural durability

Resistance to decay: very good  
 Resistance to termites: very good  
 Resistance to insects of dry wood: good

## Treatability

poor

## Uses

sleepers, flooring, heavy carpentry, marine construction, decorative veneer, turnery, decking

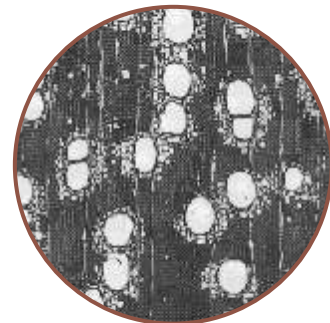
## Technological Characteristics

### Physical Properties

Green density (kg/m <sup>3</sup> )	1200
Air-dry density at 12% (kg/m <sup>3</sup> )	1070
Total tangential shrinkage (%)	7.9
Total radial shrinkage (%)	5.3
Total volumetric shrinkage (%)	13.4

### Mechanical Properties

Bending strength at 12% (N/mm <sup>2</sup> )	200
Modulus of elasticity at 12% (N/mm <sup>2</sup> )	22,000
Crushing strength at 12% (N/mm <sup>2</sup> )	105



Cross-section



# ITIKIBORORALLI

**Swartzia spp.**

**Vernacular name:**

Guyana: Morompo, Okraprabu

Brazil: Mututuy da terra firma, Saboarana

**Family:** Leguminosae (Papilionoideae)

**International Trade Name:** Saboarana

**Distribution:** The Guianas, Venezuela and Brazil

## Tree Description

Length of the bole: 15-18 m  
Height of tree: 27-34 m  
Diameter: 0.3 -0.6 m  
Shape of the log: straight, cylindrical, sometimes slightly flat in form, base often swollen

## Wood Description

Sapwood: distinct, very wide, nearly white  
Heartwood: chocolate brown to reddish or purplish brown, occasionally marked by dark olive or purplish brown stripes  
Grain: generally straight, but may be variable  
Texture: medium to very fine

## Processing

Sawing: power required  
Drying: slow  
Machining: difficult due to hardness - power required  
Gluing: N/A  
Nailing: pre-boring necessary  
Finishing: good

## Natural durability

Resistance to decay: very good  
Resistance to termites: very good  
Resistance to insects of dry wood: good

## Treatability

poor

## Uses

inlay, cabinet work, walking sticks, parquet flooring, bagpipes, violin bows, turnery, fine furniture, cutlery, marquetry, musical instruments, interior trim

(Information based on *S.leiocalycine*)

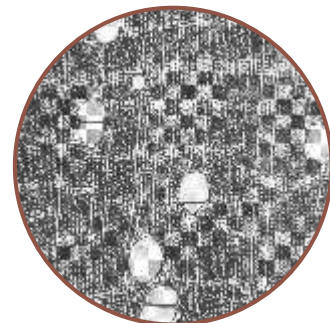
## Technological Characteristics

### Physical Properties

Green density (kg/m <sup>3</sup> )	1200
Air-dry density at 12% (kg/m <sup>3</sup> )	890
Total tangential shrinkage (%)	5.1 - 6.1
Total radial shrinkage (%)	3.1 - 4.0
Total volumetric shrinkage (%)	14

### Mechanical Properties

Bending strength at 12% (N/mm <sup>2</sup> )	163
Modulus of elasticity at 12% (N/mm <sup>2</sup> )	23,630
Crushing strength at 12% (N/mm <sup>2</sup> )	85



Cross-section



# KUROKAI

*Protium decandrum* (Aublet) Marchand

**Family:** Burseraceae

**Vernacular name:**

**International Trade Name:** Breu

Guyana: Maruwa, Porokai

**Distribution:** Central & Northern South America

Brazil: Breu

## Tree Description

Length of the bole: up to 18 m  
Height of tree: 15-25 m (-40)m  
Diameter: 0.35 - 0.70 (-1.0)m  
Shape of the log: usually well formed; base buttressed

## Wood Description

Sapwood: not clearly distinct; pink or pale yellow  
Heartwood: pinkish brown sometimes with dark reddish brown  
Grain: straight or shallowly interlocked  
Texture: fine

## Processing

Sawing: power required  
Drying: fairly rapid  
Machining: easy  
Gluing: moderate  
Nailing: pre-boring necessary  
Finishing: requires a little filling  
Veneering: interesting for peeling

## Natural durability

Resistance to decay: poor  
Resistance to termites: poor  
Resistance to insects of dry wood: poor

## Treatability

poor

## Uses

furniture, house framing, plywood, interior joinery, interior fittings, veneers, light carpentry

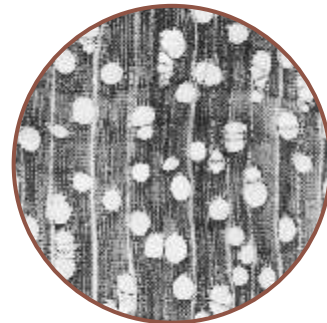
## Technological Characteristics

### Physical Properties

Green density (kg/m <sup>3</sup> )	900
Air-dry density at 12% (kg/m <sup>3</sup> )	640
Total tangential shrinkage (%)	3.1-4.0
Total radial shrinkage (%)	5.1-6.5
Total volumetric shrinkage (%)	NA

### Mechanical Properties

Bending strength at 12% (N/mm <sup>2</sup> )	110
Modulus of elasticity at 12% (N/mm <sup>2</sup> )	12,890
Crushing strength at 12% (N/mm <sup>2</sup> )	61



Cross-section

